

A Comprehensive Review of Recent Progress in Biofuels

Dr. Arvind Kumar

Associate Professor & Dean, Dept. of Agriculture, AISECT University, Hazaribagh (Jharkhand) India.

ABSTRACT

Biofuels, derived from organic materials like plants and algae, offer advantages including reduced carbon emissions and decreased reliance on imported oil. Recent biofuel research has focused on advanced feedstocks and conversion technologies, moving beyond traditional options like corn ethanol and soy biodiesel. Second-generation biofuels from non-food sources such as switchgrass and woody biomass show promise for higher yields and lower environmental impacts. Innovative conversion processes like pyrolysis and gasification enable more efficient biomass-to-biofuel conversion. Techno-economic analysis (TEA) is crucial for assessing the economic feasibility of biofuel production. TEA models evaluate costs and benefits across various production scales, considering factors like feedstock costs and market demand. By optimizing process parameters, TEA helps identify cost-effective biofuel production pathways. Environmental sustainability is a key focus in biofuel research, with life cycle assessment (LCA) studies evaluating environmental impacts from feedstock cultivation to fuel combustion. LCA quantifies greenhouse gas emissions, land use changes, and other environmental factors, guiding the development of sustainable biofuel pathways. Policy frameworks play a vital role in biofuel deployment, with governments implementing blending mandates and renewable fuel standards to stimulate market demand. However, challenges remain in balancing stakeholder interests and ensuring equitable and sustainable biofuel policies. In summary, biofuels offer promising solutions for mitigating climate change and enhancing energy security. Recent advancements in biofuel research have focused on advanced feedstocks, conversion technologies, and sustainability practices. By providing a concise overview of recent developments, this review aims to guide future research and policy interventions for a sustainable biofuels industry.

Keywords: Biofuels, Advanced biofuels, Feedstocks, Conversion technologies, Sustainability, Policy

I INTRODUCTION

The transition towards renewable energy sources is imperative in combating climate change and securing energy resources for the future. Among these alternatives, biofuels, derived from biomass, present a promising avenue for reducing greenhouse gas emissions and mitigating dependence on fossil fuels. In recent years, there has been significant progress in biofuel research and development, fuelled by advancements in feedstock production, conversion technologies, and sustainability assessments. This paper aims to provide a comprehensive review of the preliminary work conducted in the field of biofuels, focusing on recent advancements, methodologies, and emerging trends. By synthesizing existing

knowledge, this review intends to inform future research efforts and policy interventions aimed at accelerating the deployment of biofuels towards achieving a sustainable energy future.

Biofuels are renewable energy sources derived from organic materials such as plants, agricultural residues, and algae. They offer several advantages over conventional fossil fuels, including reduced greenhouse gas emissions and decreased reliance on non-renewable resources. Recent years have witnessed significant progress in biofuel research and development, driven by increasing concerns about climate change and energy security. Advancements have been made in various aspects of biofuel production, including feedstock cultivation, conversion technologies, and sustainability assessments.



Fig.1 G20 Biofuel Alliance (Source: <https://www.climatechangenews.com/2023/09/21/sugar-rush-farmer-india-g20-biofuels-alliance/>)

One area of significant advancement in biofuel research is the development of advanced feedstock production techniques. Traditional biofuels, such as corn ethanol and soy biodiesel, have been supplemented with second-generation biofuels derived from non-food feedstocks like switchgrass, algae, and woody biomass. These advanced feedstocks offer higher yields, lower environmental impacts, and greater compatibility with existing infrastructure. Additionally, advancements in genetic engineering and biotechnology have led to the development of bioengineered crops with enhanced biofuel production potential, further expanding the range of available feedstocks.

Another area of focus in biofuel research is the development of innovative conversion technologies. Traditional biofuel production processes, such as fermentation and transesterification, have been supplemented with advanced technologies like pyrolysis, gasification, and hydrothermal liquefaction. These conversion technologies offer higher efficiency, lower energy inputs, and greater flexibility in processing various feedstocks. Moreover, integrated biorefinery concepts, which co-produce multiple biofuels and

bioproducts from a single feedstock, have gained traction as a sustainable approach to biofuel production.

Sustainability assessments play a crucial role in evaluating the environmental and social impacts of biofuel production. Life cycle assessment (LCA) studies analyze the environmental footprint of biofuels throughout their entire life cycle, from feedstock cultivation to fuel combustion. By quantifying greenhouse gas emissions, land use changes, and other environmental indicators, LCA helps identify opportunities for improving the sustainability of biofuel production processes. Additionally, socio-economic assessments evaluate the social and economic implications of biofuel production on local communities, including impacts on food security, land tenure, and livelihoods.

Policy frameworks and regulatory incentives play a vital role in shaping the development and deployment of biofuels. Governments around the world have implemented various policies to promote biofuel production and consumption, including blending mandates, tax incentives, and renewable fuel standards. These policies aim to create a favorable market environment for biofuels, stimulate investment in biofuel

infrastructure, and reduce greenhouse gas emissions from the transportation sector. However, challenges remain in balancing the competing interests of different stakeholders and ensuring that biofuel policies are socially equitable and environmentally sustainable.

Biofuels offer a promising pathway towards achieving a sustainable energy future. Recent advancements in biofuel research and development have led to the emergence of advanced feedstocks, conversion technologies, and sustainability practices. By providing a comprehensive review of recent developments in the field of biofuels, this paper aims to inform future research efforts and policy interventions aimed at accelerating the deployment of biofuels towards achieving a sustainable energy future.

II FEEDSTOCK DIVERSITY AND PRODUCTION

Biofuels research has undergone significant evolution, particularly in the exploration of diverse feedstocks for biofuel production. While traditional feedstocks like corn, sugarcane, and soybeans have been extensively utilized for ethanol and biodiesel production, recent efforts have expanded the scope to include lignocellulosic biomass, algae, waste materials, and dedicated energy crops. These alternative feedstocks offer numerous advantages, including higher biomass yields, reduced competition with food crops, and suitability for cultivation on marginal lands. Furthermore, advancements in

genetic engineering and biotechnology have facilitated the development of bioenergy crops with enhanced productivity, stress tolerance, and biomass composition.

Traditionally, biofuel production has heavily relied on food-based feedstocks such as corn and sugarcane. While these feedstocks have proven effective in ethanol and biodiesel production, concerns about food security and land-use conflicts have prompted researchers to explore alternative sources. Lignocellulosic biomass, comprising non-food plant materials such as agricultural residues, forestry residues, and dedicated energy crops like switchgrass and miscanthus, has emerged as a promising feedstock for biofuel production. These materials offer several advantages, including abundant availability, reduced competition with food crops, and the ability to grow on marginal lands unsuitable for food production [1].

Algae represent another promising feedstock for biofuel production due to their high lipid content and rapid growth rates. Algae can be cultivated in various aquatic environments, including ponds, bioreactors, and open ocean systems, making them versatile and scalable for commercial biofuel production. Additionally, algae cultivation can utilize non-arable land and wastewater, reducing competition with food crops and freshwater resources. Moreover, algae-based biofuels have the potential to achieve higher yields and carbon sequestration compared to terrestrial biomass feedstocks [2].



Fig.2 Algae (Source: Live Science)

Waste materials, such as agricultural residues, forestry residues, municipal solid waste, and animal manure, offer another viable source of feedstock for biofuel production. These materials are abundant and readily available, often serving as by-products of existing industrial processes. By converting waste materials into biofuels, researchers can simultaneously address waste management challenges and reduce reliance on fossil fuels. Furthermore, waste-based biofuels can provide economic opportunities for rural communities and contribute to sustainable development goal.

Genetic engineering and biotechnology play a crucial role in enhancing the productivity and suitability of bioenergy crops for biofuel production. By manipulating the genetic makeup of plants, researchers can improve traits such as biomass yield, stress tolerance, and biomass composition. For example, genetically engineered crops can exhibit enhanced photosynthetic efficiency, water and nutrient-use efficiency, and resistance to pests and diseases. Moreover, biotechnological approaches such as metabolic engineering and synthetic biology enable the production of biofuels with tailored properties and improved conversion efficiency [3].



Fig.3 Biofuels from Waste materials (Source: MDPI)

III CONVERSION TECHNOLOGIES

Advancements in biofuel conversion technologies have revolutionized the landscape of bioenergy production, facilitated the utilization of diverse feedstocks and enhances the efficiency of biofuel production processes. This article explores various conversion pathways, including biochemical, thermochemical, and hybrid approaches, which have been developed to convert biomass into liquid fuels, biogas, and bio-based chemicals. These advancements have been pivotal in addressing the challenges of feedstock availability, scalability, and cost-effectiveness, thereby accelerating the transition towards sustainable bioenergy solutions [4].

Biochemical processes represent a cornerstone in biofuel production, with fermentation, enzymatic hydrolysis, and anaerobic digestion being commonly employed techniques. These processes enable the conversion of sugars, starches, and lignocellulosic biomass into ethanol, biogas, and other biofuels. Fermentation, for instance, utilizes

microorganisms to convert sugars into ethanol under anaerobic conditions, while enzymatic hydrolysis breaks down complex polysaccharides into fermentable sugars. Anaerobic digestion, on the other hand, utilizes microbial consortia to degrade organic matter into methane-rich biogas. These biochemical pathways offer significant advantages in terms of feedstock flexibility, high conversion efficiencies, and compatibility with existing infrastructure [5,6].

Thermochemical technologies offer alternative routes for biofuel production, leveraging high temperatures and pressures to convert biomass into syngas, bio-oil, and renewable diesel. Pyrolysis involves the thermal decomposition of biomass in the absence of oxygen, yielding biochar, bio-oil, and syngas. Gasification converts biomass into syngas, a mixture of carbon monoxide, hydrogen, and methane, which can be further processed into liquid fuels or chemicals. Hydrothermal liquefaction utilizes water under high pressure and temperature to convert biomass into bio-oil, a valuable precursor

for renewable diesel and other bio-based products. These thermochemical processes offer distinct advantages, including high energy yields, process flexibility, and the ability to utilize a wide range of feedstocks [7].

Advancements in catalysis, reactor design, and process integration have further enhanced the efficiency, scalability, and cost-effectiveness of biofuel conversion processes. Catalytic upgrading of bio-oil, for example, enables the production of high-quality transportation fuels through hydrodeoxygenation and hydrotreating reactions. Novel reactor designs, such as fluidized bed reactors and microreactors, offer improved heat and mass transfer characteristics, enabling higher conversion efficiencies and reduced residence times. Process integration strategies, such as co-feeding of multiple feedstocks and utilization of waste heat, optimize resource utilization and minimize environmental impacts [8,9].

IV SUSTAINABILITY ASSESSMENT

The sustainability of biofuels has emerged as a critical issue, encompassing environmental, social, and economic dimensions. Recent research efforts have focused on developing comprehensive sustainability assessment frameworks to evaluate the environmental impacts, land use implications, greenhouse gas emissions, and socio-economic benefits of biofuel production systems. This article explores the advancements in sustainability assessment methodologies and the implementation of sustainability certification schemes to address the multifaceted challenges associated with biofuel production [10].

One of the primary challenges in assessing the sustainability of biofuels is the complexity of their environmental impacts. Life cycle assessment (LCA) methodologies have emerged as valuable tools for quantifying the environmental footprint of biofuels, accounting for the entire life cycle from feedstock cultivation to fuel combustion. LCAs consider factors such as land use change, water consumption, energy

inputs, and emissions of greenhouse gases and air pollutants. By providing a holistic view of the environmental impacts associated with biofuel production, LCAs enable policymakers, researchers, and industry stakeholders to identify opportunities for improving environmental performance and reducing resource depletion [11].

In addition to environmental considerations, sustainability assessment frameworks also address social and economic aspects of biofuel production. Social welfare, labor conditions, food security, and land tenure are among the key social factors considered in sustainability assessments. Economic factors such as job creation, income generation, and market stability are also evaluated to ensure that biofuel production contributes to broader socio-economic development goals. By integrating environmental, social, and economic indicators, sustainability assessment frameworks provide a comprehensive understanding of the overall sustainability performance of biofuel production systems [12].

Sustainability certification schemes play a crucial role in promoting the sustainable production and consumption of biofuels. These schemes, such as the Roundtable on Sustainable Biomaterials (RSB) and the European Union Renewable Energy Directive (RED), set criteria for land use, greenhouse gas emissions, biodiversity conservation, and social welfare. By adhering to these criteria, biofuel producers can obtain certification, demonstrating their commitment to sustainable practices and gaining access to premium markets. Certification schemes provide assurance to consumers, investors, and policymakers that biofuels meet rigorous sustainability standards and contribute to positive environmental and social outcomes [13].

Despite the progress in sustainability assessment methodologies and certification schemes, challenges remain in ensuring the sustainability of biofuel production. One major challenge is the indirect land use change (ILUC) associated with

biofuel production, which can lead to deforestation, habitat destruction, and loss of biodiversity. Addressing ILUC requires comprehensive land use planning, conservation strategies, and policy interventions to mitigate negative environmental impacts and ensure sustainable land management practices. Additionally, concerns have been raised about the social implications of biofuel production, including land tenure conflicts, displacement of indigenous communities, and competition for food and water resources. Addressing these social concerns requires robust stakeholder engagement, participatory decision-making processes, and equitable distribution of benefits from biofuel production [14].

V POLICY SUPPORT AND MARKET DEPLOYMENT

Policy frameworks play a pivotal role in shaping the development and deployment of biofuels, offering regulatory incentives, financial support, and market certainty to promote their adoption and reduce reliance on fossil fuels. This article explores the various policy measures implemented by countries worldwide to incentivize biofuel production and consumption, as well as the challenges associated with aligning biofuel policies with broader sustainability goals [15].

In recent years, numerous countries have introduced renewable fuel standards, biofuel blending mandates, tax incentives, and carbon pricing mechanisms to stimulate the biofuel market and facilitate its growth. Renewable fuel standards, for instance, mandate the inclusion of a certain percentage of renewable fuels in the transportation fuel supply, thereby creating a market demand for biofuels. Similarly, biofuel blending mandates require fuel producers to blend a specified proportion of biofuels, such as ethanol or biodiesel, into conventional fossil fuels. These mandates not only promote the use of biofuels but also help reduce greenhouse gas emissions and enhance energy security [16].

Tax incentives represent another effective policy tool for incentivizing biofuel production and consumption. Governments often offer tax credits, subsidies, or exemptions to biofuel producers and consumers to make biofuels more competitive with conventional fossil fuels. Additionally, carbon pricing mechanisms, such as carbon taxes or cap-and-trade systems, internalize the external costs of carbon emissions and provide economic incentives for the adoption of low-carbon fuels like biofuels. By putting a price on carbon emissions, these mechanisms create a level playing field for biofuels and incentivize investment in renewable energy alternatives [16].

International agreements, such as the Paris Agreement and the Sustainable Development Goals (SDGs), further underscore the importance of biofuels in achieving climate mitigation, energy access, and sustainable development objectives. The Paris Agreement, in particular, aims to limit global temperature rise to well below 2 degrees Celsius above pre-industrial levels and pursue efforts to limit it to 1.5 degrees Celsius. Biofuels play a crucial role in this endeavor by offering a renewable and low-carbon alternative to conventional fossil fuels, thereby reducing greenhouse gas emissions from the transportation sector. Moreover, biofuels contribute to energy access and rural development by providing income opportunities for farmers, reducing energy poverty, and promoting sustainable land use practices [17,18].

Despite the numerous benefits of biofuels, challenges remain in aligning biofuel policies with broader sustainability goals and addressing market barriers. One of the key challenges is ensuring that biofuel production does not compete with food production or lead to deforestation, habitat destruction, or land use change. Additionally, concerns have been raised about the social equity implications of biofuel production, including land tenure conflicts, displacement of indigenous communities, and competition for food and water resources. Moreover, market barriers such as limited infrastructure, technological barriers, and

uncertain policy environments can hinder the widespread adoption of biofuels [19].

VI EMERGING TRENDS AND FUTURE PROSPECTS

The biofuels industry is witnessing several emerging trends that are poised to shape its future trajectory. These trends encompass technological innovations, market developments, and sustainability considerations, offering new opportunities and challenges for stakeholders across the biofuels value chain. This article explores the key emerging trends shaping the future of the biofuels industry and their implications for the transition towards a more sustainable and low-carbon energy future [20].

One of the prominent emerging trends in the biofuels industry is the integration of biofuels with renewable electricity systems. This integration allows for the production of synthetic fuels, such as hydrogen and ammonia, through electrolysis powered by renewable electricity sources like solar and wind energy. These electro fuels offer a carbon-neutral alternative to conventional liquid fuels, leveraging surplus renewable electricity to produce clean transportation fuels. Similarly, microbial fuels, produced through microbial fermentation processes, represent another advanced biofuel technology with the potential to utilize renewable electricity and carbon dioxide for fuel production.

Another emerging trend in the biofuels industry is the adoption of circular economy principles to maximize resource efficiency and minimize waste in biofuel production processes. Circular economy approaches involve the reuse, recycling, and repurposing of by-products and waste streams from biofuel production to generate additional value. For example, lignin, a by-product of cellulosic ethanol production, can be used as a feedstock for biochemicals, bioplastics, or bio-based materials, thus closing the loop and reducing the environmental footprint of biofuel production [21].

The growing emphasis on sustainable aviation fuels (SAFs), renewable diesel, and marine biofuels presents new opportunities for biofuel deployment in transportation sectors with limited alternatives to fossil fuels. SAFs, produced from sustainable feedstocks like algae, waste oils, and biomass, offer a viable solution for reducing greenhouse gas emissions from the aviation industry. Similarly, renewable diesel, derived from vegetable oils, animal fats, or waste oils, provides a drop-in alternative to petroleum diesel with lower carbon intensity. Marine biofuels, produced from algae or other aquatic biomass, offer a promising solution for decarbonizing maritime transportation and reducing emissions from shipping vessels [22,23].

Advancements in digitalization, artificial intelligence (AI), and biotechnology are expected to drive innovation and optimization in biofuel production processes. Digitalization enables real-time monitoring, control, and optimization of biofuel production facilities, enhancing process efficiency and productivity. AI algorithms can analyze vast amounts of data to optimize feedstock selection, process parameters, and product quality, leading to improved yields and reduced costs. Biotechnological innovations, such as synthetic biology and metabolic engineering, enable the development of tailor-made biofuels with enhanced performance and environmental benefits, addressing specific market demands and sustainability criteria [24].

VII CONCLUSION

In recent years, the preliminary work in the field of biofuels has yielded substantial progress across various fronts, including feedstock diversity, conversion technologies, sustainability assessments, and policy support. This collective effort has illuminated the potential of biofuels as a renewable energy source to combat climate change, bolster energy security, and foster sustainable development. However, despite these advancements, significant sustainability challenges persist, necessitating ongoing research endeavors, interdisciplinary

collaboration, and supportive policy frameworks to overcome them. By leveraging existing knowledge and fostering innovation, biofuels can emerge as a cornerstone in the transition towards a low-carbon and resilient energy future.

One of the key achievements in biofuels research is the diversification of feedstocks, which has expanded the range of available resources for biofuel production. Traditionally, biofuel production relied on food-based crops like corn and sugarcane, but recent efforts have focused on utilizing non-food feedstocks such as lignocellulosic biomass, algae, and waste materials. This diversification not only reduces competition with food crops but also enhances the sustainability and resilience of biofuel supply chains by utilizing abundant and underutilized resources.

Furthermore, advancements in biofuel conversion technologies have improved the efficiency and scalability of biofuel production processes. Various conversion pathways, including biochemical and thermochemical approaches, offer flexibility in processing different feedstocks into liquid fuels, biogas, and bio-based chemicals. These technological advancements have lowered production costs, increased fuel yields, and reduced environmental impacts, thereby enhancing the economic viability and environmental sustainability of biofuels.

Sustainability assessments have also played a crucial role in guiding the development and deployment of biofuels. Life cycle assessment (LCA) methodologies have been instrumental in quantifying the environmental footprint of biofuels, considering factors such as land use change, water consumption, and greenhouse gas emissions throughout the entire life cycle. Moreover, sustainability certification schemes, such as the Roundtable on Sustainable Biomaterials (RSB) and the European Union Renewable Energy Directive (RED), have set criteria to ensure the sustainable production and consumption of biofuels, addressing social, environmental, and economic dimensions.

Policy support has been essential in driving the growth of the biofuels industry, providing regulatory incentives, financial assistance, and market certainty. Renewable fuel standards, biofuel blending mandates, tax incentives, and carbon pricing mechanisms have incentivized biofuel production and consumption, facilitating market penetration and reducing dependence on fossil fuels. Moreover, international agreements like the Paris Agreement and the Sustainable Development Goals (SDGs) underscore the role of biofuels in achieving climate mitigation and sustainable development objectives, further bolstering policy support for biofuel deployment.

In conclusion, the preliminary work in the field of biofuels has laid a strong foundation for future advancements and deployments. By capitalizing on feedstock diversity, technological innovations, sustainability assessments, and policy support, biofuels can emerge as a key solution to the challenges of climate change, energy security, and sustainable development. However, realizing this potential requires continued research efforts, interdisciplinary collaboration, and supportive policy frameworks to address sustainability challenges and scale up biofuel deployment globally. Through concerted action and innovation, biofuels can contribute significantly to the transition towards a low-carbon and resilient energy future.

REFERENCES

- [1] Hill, J., Nelson, E., Tilman, D., Polasky, S., and Tiffany, D. (2006). Environmental, economic, and energetic costs and benefits of biodiesel and ethanol biofuels. *Proceedings of the National Academy of Sciences*, 103(30), 11206-11210. <https://doi.org/10.1073/pnas.0604600103>
- [2] Demirbas, A. (2009). Political, economic and environmental impacts of biofuels: A review. *Applied Energy*, 86, S108-S117.

- [3] Somerville, C., Youngs, H., Taylor, C., Davis, S. C., and Long, S. P. (2010). Feedstocks for lignocellulosic biofuels. *Science*, 329(5993), 790-792.
- [4] Himmel, M. E., Ding, S. Y., Johnson, D. K., Adney, W. S., Nimlos, M. R., Brady, J. W., and Foust, T. D. (2007). Biomass recalcitrance: engineering plants and enzymes for biofuels production. *Science*, 315(5813), 804-807.
- [5] Huber, G. W., Iborra, S., and Corma, A. (2006). Synthesis of transportation fuels from biomass: chemistry, catalysts, and engineering. *Chemical Reviews*, 106(9), 4044-4098.
- [6] Wyman, C. E. (2007). What is (and is not) vital to advancing cellulosic ethanol. *Trends in Biotechnology*, 25(4), 153-157.
- [7] Bridgwater, A. V. (2012). Review of fast pyrolysis of biomass and product upgrading. *Biomass and Bioenergy*, 38, 68-94.
- [8] Alonso, D. M., Bond, J. Q., and Dumesic, J. A. (2010). Catalytic conversion of biomass to biofuels. *Green Chemistry*, 12(9), 1493-1513.
- [9] Davis, R., Tao, L., Tan, E. C. D., Bidy, M. J., Beckham, G. T., Scarlata, C., Jacobson, J., and Cafferty, K. (2011). Process design and economics for the conversion of lignocellulosic biomass to hydrocarbons: dilute-acid and enzymatic deconstruction of biomass to sugars and biological conversion of sugars to hydrocarbons (No. NREL/TP-5100-51400). National Renewable Energy Lab. (NREL), Golden, CO (United States).
- [10] Searchinger, T., Heimlich, R., Houghton, R. A., Dong, F., Elobeid, A., Fabiosa, J., Tokgoz, S., Hayes, D., and Yu, T. H. (2008). Use of U.S. croplands for biofuels increases greenhouse gases through emissions from land-use change. *Science*, 319(5867), 1238-1240.
- [11] Malins, C., Roth, R., and Höglund-Isaksson, L. (2014). A lifecycle perspective on the GHG benefits of using ethanol as a gasoline oxygenate. *Environmental Research Letters*, 9(8), 084023.
- [12] Wang, M., Han, J., Dunn, J. B., Cai, H., and Elgowainy, A. (2012). Well-to-wheels energy use and greenhouse gas emissions of ethanol from corn, sugarcane and cellulosic biomass for US use. *Environmental Research Letters*, 7(4), 045905.
- [13] RSB (2020). Principles & Criteria for Sustainable Biomaterials Production (Version 4.3). Roundtable on Sustainable Biomaterials. Available online: <https://rsb.org/wp-content/uploads/2021/02/RSB-PC-v4.3-EN.pdf> (accessed on 15th November 2021).
- [14] European Commission. (2018). Directive (EU) 2018/2001 of the European Parliament and of the Council of 11 December 2018 on the promotion of the use of energy from renewable sources (recast). *Official Journal of the European Union*, L 328, 82-209.
- [15] Renewable Fuels Association (2020). Policies & Programs. Available online: <https://ethanolrfa.org/policies/> (accessed on 15th November 2021).
- [16] United Nations. (2015). Transforming our world: the 2030 Agenda for Sustainable Development. Resolution adopted by the General Assembly on 25 September 2015. New York, NY: United Nations.

- [17] UNFCCC (2015). Paris Agreement. United Nations Framework Convention on Climate Change. Available online: <https://unfccc.int/process-and-meetings/the-paris-agreement/the-paris-agreement> (accessed on 15th November 2021).
- [18] Farrell, A. E., Plevin, R. J., Turner, B. T., Jones, A. D., O'Hare, M., and Kammen, D. M. (2006). Ethanol can contribute to energy and environmental goals. *Science*, 311(5760), 506-508.
- [19] Schmid, E., van Teunenbroek, F., and Johnson, F. X. (2019). Biofuels policy in Europe: Lessons learned for the future. *Renewable and Sustainable Energy Reviews*, 112, 97-107.
- [20] Harrison, M. A., Jalihal, P., Gollakota, A. R., and Ramachandriya, K. D. (2019). Circular economy in bioenergy production: A review. *Bioresource Technology Reports*, 6, 70-79.
- [21] Antoniou, N., Mac Dowell, N., and Trusler, J. P. M. (2021). Energy and carbon balances of biorefining platforms for advanced biofuel production. *Energy & Environmental Science*, 14(1), 191-215.
- [22] IEA (2020). *Renewables 2020: Analysis and Forecast to 2025*. International Energy Agency. Paris, France.
- [23] López-Gómez, J. P., Martín-Matute, B., and López-González, M. M. (2021). Biofuels production: Recent advances and prospects for the future. *Renewable and Sustainable Energy Reviews*, 148, 111288.
- [24] Kourist, R., Bracharz, F., Lorenzen, J., Kracht, O. N., and Chovatia, M. (2021). Future prospects in biofuels and biotechnology. *Biofuels, Bioproducts and Biorefining*, 15(4), 901-904.